

# INSTALLATION, CARE & USE MANUAL SWIRLFLO® Refrigerated fountains with FLEXI-GUARD®



INSTALLER -

A CAUTION:

Review these instructions before beginning installation. Be sure that installation

conforms to all plumbing, electrical and other applicable codes.

WARNING:

When installation is complete, ensure these instructions are left in the plastic bag

provided inside the installed unit for future reference.

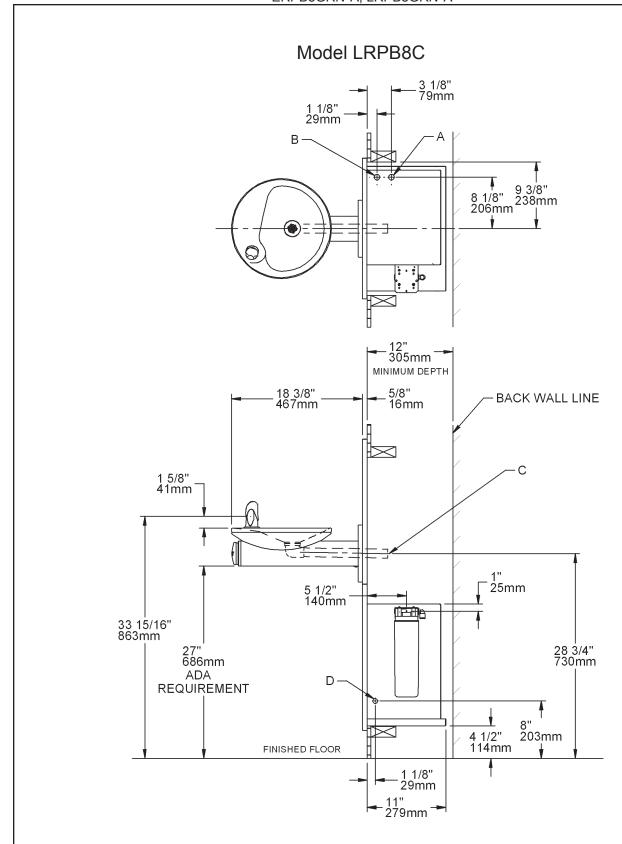
MARNING:

Service to be performed by authorized service personnel only.

NOTE: It is common practice to <u>ground</u> electrical hardware such as telephones, computers and other devices to available water lines. This can, however, cause electrical feedback in the plumbing circuit, which results in an "electrolysis" effect occurring in the fountain. This may result in water which has a metallic taste to it or has a noticeable increase in the metallic content of the water.

When inspecting plumbing circuit, remember the line may be grounded some distance from the installation, and may occur outside the building or area in which the unit is being installed.

This condition can be avoided (in most cases) by using recommended materials during installation. Any drain fittings provided by the installer should be made of *plastic* which will *electronically isolate* the fountain from the remainder of the building's plumbing circuits.



LEGEND

A = 1/4" O.D. Tube - Water Outlet Connection

B = 3/8" O.D. Tube - Water Inlet Connection

C = 1-1/4" Waste Tube

D = ELECTRICAL INLET

Figure 1 - Rough-in Dimensions

## Note: Danger! Electric shock hazard. Disconnect power before servicing unit.

Uses HFC-134A refrigerant

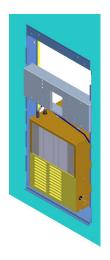


Figure 2 - Chiller Installation

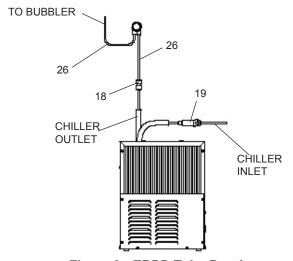


Figure 3 - ERPB Tube Routing

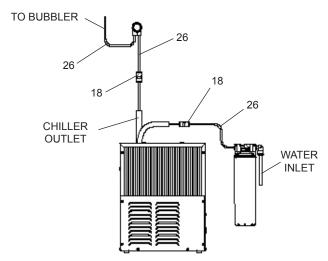


Figure 4 - LRPB Tube Routing

#### REQUIRED TOOLS AND MATERIALS

These tables show special tools and/or additional materials (not provided) which are necessary to complete installation of these units:

#### **Special Tools**

Item	Description	Quantity
	NONE	

#### **Additional Materials**

ltem	Description	Quantity
1	Unplated copper inlet pipe	•
2	Service Stop	

 Install chiller: Remove front panel of chiller. Remove and discard cardboard inner pack from between compressor and side panel. Slide chiller onto the shelf and position it to the left as per dimensions in Figure 1.

Note: Building construction must allow for adequate air flow on both sides, top and back of chiller. A minimum of 4" (102mm) on both sides and top is required. See chiller installation for additional instructions.

- Make water supply connections. Install a shut-off valve and union connection to building water supply (valve and union not provided). Turn on water supply and flush the line thoroughly.
- 3. **ERPB Models:** Make connection between remote chiller and building supply line. Inlet port is marked on the chiller (1/4" O.D. copper tube). Bend the copper tube (provided) at an appropriate length from chiller to opening in frame. Install the in-line strainer (provided with chiller) by pushing it until it reaches a positive stop, approximately 3/4" (19mm) on the marked chiller inlet port. Connect building supply line to strainer. (See Figure 3)

**Caution:** <u>DO NOT SOLDER</u> tubes inserted into the strainer as damage to o-rings may result.

4. LRPB Models: Mount filter head assembly to side of chiller (See Figure 4). Make connections between filter and building supply line (3/8" O.D. tube not povided). Inlet port is marked on the chiller (1/4" O. D. copper tube). Install a 1/4" x 1/4" union (provided) on the marked chiller inlet port. Insert the 1/4" poly tubing (provided) into the fitting on filter and connect the union to the chiller. (See Figure 4)

Caution: <u>DO NOT SOLDER</u> tubes inserted into the strainer as damage to o-rings may result.

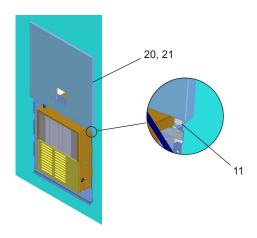


Figure 5 - Upper Panel Installation

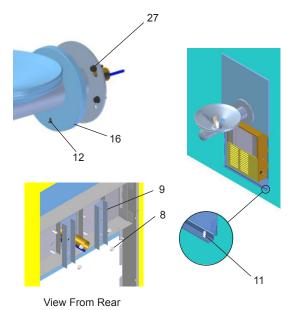


Figure 6 - Fountain Installation

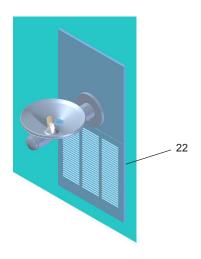


Figure 7 - Lower Panel Installation

- 5. Hang the upper panel on the mounting frame hanger. Be sure that the panel is engaged with hanger at the top of frame before releasing it. Align holes in the panel with holes in the mounting frame. Install two (2) #10-24 x 5/8" (16mm) screws (Item 11 Figure 5) in holes and tighten securely.
- 6. Install the fountain. Remove the screw (Item 12) from cover plate (Item 16) and slide cover plate toward basin. Mount the fountain to the upper panel and frame with (4) 5/16" x 1" (25mm) long bolts (Item 27), bracket (Item 9) and nuts (Item 8) provided. Tighten securely. Brackets (Item 9) must be installed as shown to properly support fountain. (See Figure 6)
- 7. Attach waste tube (1-1/4" O.D.) to 1-1/4" O.D. slip trap (provided by others).
- 8. **ERPB Models:** Make connections between remote chiller outlet tube and fountain. Outlet port is marked on the chiller (1/4" O.D. copper tube). Install a 1/4" x 1/4" union (provided) on the marked chiller outlet port. Insert the 1/4" poly tubing coming from the fountain into the union. Turn on the water supply and check for leaks.

**CAUTION:** <u>DO NOT SOLDER</u> tubes inserted into the strainer as damage to o-rings may result.

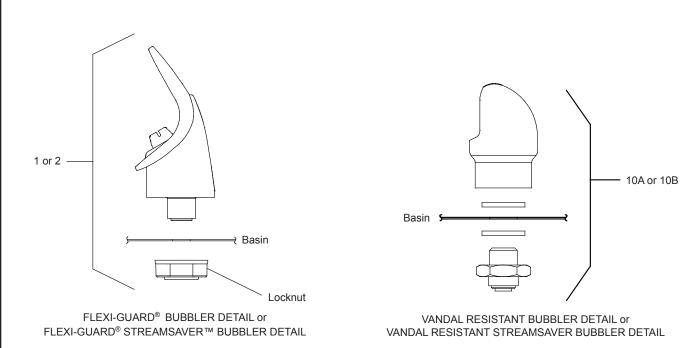
**LRPB Models:** Make connections between remote chiller outlet tube and fountain. Outlet port is marked on the chiller (1/4" O.D. copper tube). Install a 1/4" x 1/4" union (provided) on the marked chiller outlet port. Insert the 1/4" poly tubing coming from the fountain into the union.

**CAUTION:** <u>DO NOT SOLDER</u> tubes inserted into the strainer as damage to o-rings may result.

9. These products are designed to operate on 20-105 PSI supply line pressure. If inlet pressure is above 105 PSI, a pressure regulator must be installed in the supply line.

**CAUTION:** Any damage caused by connecting these products to a supply line with pressure lower than 20 PSI or higher than 105 PSI <u>IS NOT</u> covered under warranty.

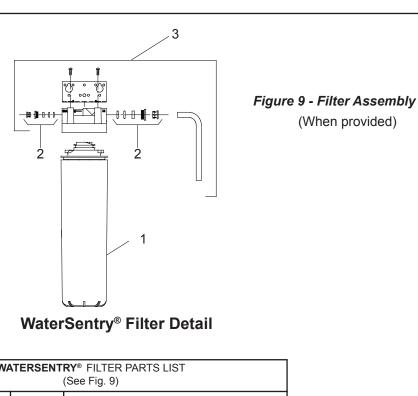
- Make electrical connections to the chiller. See chiller instructions.
- 11. Check stream height from bubbler. Stream height is factory set at 35 PSI. If supply pressure varies greatly from this, remove push button (Item 3 Figure 11) and adjust the screw on the regulator (Item 4 Figure 11). To remove push button, remove set screw from bottom of sleeve (Item 6). Insert a small punch in screw hole and push up while grasping the push buttom and pull forward removing the push button. Clockwise adjustment will raise stream height and counterclockwise movement will lower stream height. For best adjustment stream should hit basin approximately 6-1/2" from the bubbler. Reassemble push button by pushing in on button until the push button catches in the sleeve. Reinstall the setscrew (Item 6) in the sleeve (Item 17).
- 12. Mount lower panel. Loosen the two (2) #10-24 x 5/8" (16mm) screws (Item 11 Figure 6) at frame bottom lip. Slide upper tongue of lower panel under lower edge of already installed upper panel. Tighten previously loosened screws securely. (See Figure 7)



## NOTE:

When installing replacement bubbler and pedestal, tighten locknut only to hold parts snug in position. Do Not Overtighten.

Figure 8 - Bubbler Details



WATERSENTRY® FILTER PARTS LIST (See Fig. 9)					
ITEM NO.	PART NO.	DESCRIPTION			
1 2 3	51299C 98926C 51469C	Filter Assy - 1500 Gallon Kit-Filter Head Fitting Includes John Guest Fittings Assy-Filter Head & Mounting Bracket/John Guest Ftgs/Screws			

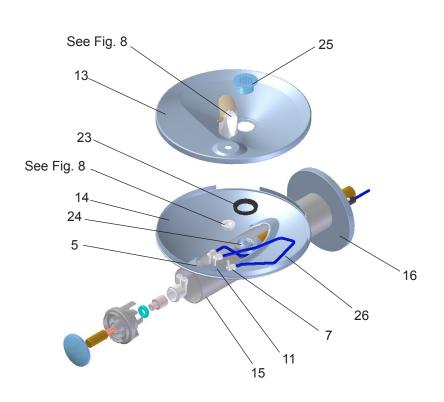


Figure 10 - Fountain Body Assembly

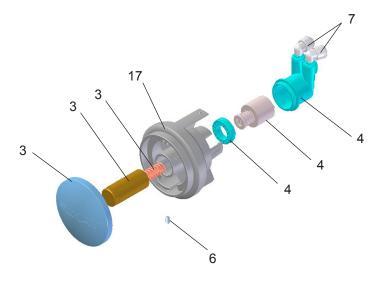


Figure 11 - Push Button Assembly

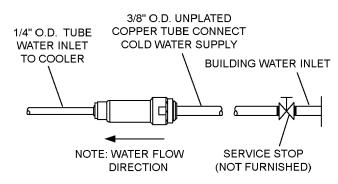


Figure 12 - Water Supply Connections

PARTS LIST				
ITEM NO.	PART NO.	DESCRIPTION		
1	56073C	Bubbler Assy		
2	98501C	Bubbler Assy (Stream Saver)		
3	98871C	Kit - Push Button/Spring/Washer		
4	98530C	Kit - Regulator/Holder/Nut		
5	38417001	Screw - #8-18 x .37 HHSM		
6	75632C	Setscrew - #10-32 x .13		
7	70817C	Fttng - Elbow 1/4 x 1/4		
8 70020C		Nut - Hex 5/16-18		
9	28395C	Bracket - Support		
10A	97446C	Bubbler Assembly VR		
10B	98481C	Bubbler Assy. VR StreamSaver		
11	111008343890	Screw - #10-24 x .62 HHMS		
12	70432C	Screw - #8-32 x .38 THSM		
13	28708C	Basin - Swirlflow		
14	28473C	Lower Shell		
15	45767C	Fountain Body		
16	28343C	Cover Plate		
17	45781C	Sleeve		
18	1000002162	Kit - Union 1/4" x 1/4" (3 Pack)		
19	55996C	Strainer (Provided With Chiller)		
20	28382C	Back Panel		
21	1000003516	Back Panel (Green Spec)		
22	26833C	Lower Panel		
23	56163C	Gasket - Drain		
24	0000000930	Assy - Drain/Tailpipe		
25	45768C	Drain - Plug 1-1/2		
26	56092C	Poly Tubing (Cut To Length)		
27	75560C	Screw - 5/16-18 x 1.00 HHMS		

## Installation Package

The components for installation are packed in three separate boxes, regardless of the type of unit being installed. The boxes contain the following:

Box No. 1: Wall Frame(s)

Box No. 2: Remote Chiller, ECH8
Box No. 3: Fountain Arm and Panels

Additional materials, as noted in the Parts List, are also shipped in these boxes.

### TROUBLESHOOTING & MAINTENANCE

Orifice Assembly: Mineral deposits on orifice can cause water flow to spurt or not regulate. Mineral deposits may be removed from the orifice by poking with a small round file not over 1/8" diameter, or using a small diameter wire.



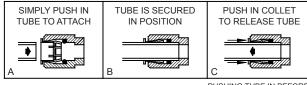
CAUTION: DO NOT file or cut orifice material.

**Stream Regulator:** If orifice is clean, regulate flow as in Step 11 of the installation instructions. If replacement is necessary, see parts list for correct regulator part number.

Actuation of Quick Connect Water Fittings:

Cooler is provided with lead-free connectors which utilize an o-ring water seal. To remove tubing from the fitting, relieve water pressure, push in on the gray collar while pulling on the tubing. (See Figure 13) To insert tubing, push tube straight into fitting until it reaches a positive stop approximately 3/4").

#### OPERATION OF QUICK CONNECT FITTINGS



PUSHING TUBE IN BEFORE PULLING IT OUT HELPS TO RELEASE TUBE

Figure 13 – Quick Connect Fittings

FOR PARTS, CONTACT YOUR LOCAL DISTRIBUTOR OR CALL 1.800.834.4816 REPAIR SERVICE INFORMATION TOLL FREE NUMBER 1.800.260.6640

ELKAY MANUFACTURING COMPANY • 2222 CAMDEN COURT • OAK BROOK, IL 60523 • 630.574.8484